

TALENE M4212 N02 Polypropylene Compound

DESCRIPTION

TALENE M4212 N02 is a mineral filled polypropylene homopolymer with medium melt flow rate and good processability.

It is not intended for medical, pharmaceutical and/or drinking water applications.

TYPICAL APPLICATIONS

The product is intended for injection molding of household appliances.

TYPICAL PROPERTIES

Physical	Method	Unit	Value
Density	ISO 1183-1/A	g/cm ³	1.26
Melt Flow Rate (230°C/2.16 kg)	ISO 1133	g/10min	11
Melt Volume Flow Rate (230°C/2.16 kg)	ISO 1133	cm ³ /10min	11
Heat Distortion Temperature @ 0.45 MPa	ISO 75B-1, -2	°C	100
Heat Distortion Temperature @ 1.80 MPa	ISO 75A-1, -2	°C	56
Vicat Softening Temperature, (B50)	ISO 306	°C	90
Mechanical	Method	Unit	Value
Tensile Modulus (23°C)	ISO 527-1, -2	MPa	2800
Tensile Stress at Yield (23°C)	ISO 527-1, -2	MPa	22
Tensile Strain at Break (23°C)	ISO 527-1, -2	%	>40
Flexural Modulus (23°C, Tech. A)	ISO 178/A1	MPa	2900
Charpy Unnotched Impact Strength (23°C)	ISO 179-1/1eU	kJ/m ²	60
Charpy Unnotched Impact Strength (0°C)	ISO 179-1/1eU	kJ/m ²	25
Charpy Notched Impact Strength (23°C)	ISO 179-1/1eA	kJ/m ²	2.5
Charpy Notched Impact Strength (0°C)	ISO 179-1/1eA	kJ/m ²	1.5

Note: The above properties values are not to be construed as specifications.

Safety

Workers should be protected from the possibility of skin or eye contact with molten polymer. As minimum precaution, safety glasses and heat resistance gloves are suggested to prevent mechanical or thermal injury to eyes and hands. Molten polymer exceeding processing condition requirements may degrade and release, fumes, vapors and unpleasant odor. In higher concentrations they may cause irritation of the mucus membranes. Fabrication areas should be ventilated to carry away fumes and vapors. Legislation on the control of emissions and pollution prevention must be observed. If the principles of sound manufacturing practice are adhered to and the place of work is well ventilated, no health hazards are involved in processing the material.

The material may burn when supplied with excess heat and oxygen. It should be handled and stored away from contact with direct flames and/or ignition sources. In burning the material generates considerable heat and may release a dense black smoke. Fires should be extinguished by heavy foams or dry powder. For further information about safety in handling and processing please refer to the Safety Data Sheet (SDS).

Storage

The material is packed in 25 kg bags or in bulk containers protecting it from contamination. Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Keep material completely dry for good processing. Improper storage may bring damage to the packaging and can negatively affects on the quality of this product.

TASNEE will not give any warranty to unfavorable storage conditions which may lead to quality deterioration such as color change, bad smell and inferior product performance.

Disclaimer

"The information and data contained in this publication is submitted without prejudice, and is based on our current knowledge, experience and on a limited number of tests". "In view of the many factors that may affect processing and application, these data do not relieve the receiver of this information from the responsibility of carrying out their own tests and experiments; neither do they imply any legally binding assurance of certain properties nor of suitability for a specific purpose of the products made with or on the basis of the information in this publication".